Construction:

Frame: 78x80mm

Sash: 78x80mm, multi laminated wood, joined on

length. Any shape and opening is possible.

Material:

Spruce or Pine

Acoustic insulation:

Acoustic insulation 32-45dB (depending on the

selected glazing unit)

Thermal transittance for IV78 profile:

Uw _{small} = 0,96 W/m²K Uw _{Standard} = 0,81 W/m²K Uw _{Large} = 0,8 W/m²K

Glazing

Standard: 4 float/14 Ar w.e. / 4 float / 14 Ar w.e. /4

lowe with Ug = $0.6 \text{ W/m}^2\text{K}$

The possibility of obtaining heat transfer coefficient

up to 0,5 W/m2k (44mm thickness)

Warm edge is offered as gift at any order.

Hardware:

Standard hardware Roto NX with micro ventilation and anti-burglar catch.

Hidden hardware can be chosen.

Optional fittings with extra safety class: RC1,RC2,RC3

Colour:

Any kind of colour from RAL chart is avalible, also a set of transparent colours from Remmers.

Seals:

We use 3 seals Q-lon as standard for this system. The core is made of polyurethane foam, outer coating of polyethylene is weatherproof, resistant to UV radiation and pollution. Availble in colours:

brown, white, black or grey.

Silicone:

Silicone colour matching wood colour: white, black,

transparent or brown

Handles:

Standard handles are the one's from Hoppe New York Secustik in colors white, brown, silver, bronze or gold. A handle with a key is possible in the same colors.

Type of window openings

The system IV78 is suitable for all types of openings, windows, balcony doors, tilt and slide doors.

Thermal conductivity values are calculated in accordance with SR EN ISO 10 077-1 / 10 077-2 and measurements are made on the following dimensions:

Small : 615/740 mm Standard : 1230 x 1480 mm Large (2 wings) : 1540 x 1840mm

Uf softwood $(0,11 \text{ W/m}^2\text{K}) = 1,02 \text{ W/m}^2\text{K}$

Uf soft/hardwood (0,13 W/m 2 K) = 1,14 W/m 2 K

Uf hardwood (0,18 W/m 2 K) = 1,4 W/m 2 K

